

Sure-On Industries Ltd.

File No.	SQ3 - 101307	
Type	User Manual	Version
File Name	9500-N95 (9500V Welding) Specification	1.0

Detail		
Outer Layer		(100g/m²)100% Polyester / 30g/m²PP+(100g/m²)100% Polyester
Middle Layer		25g/m² MELT BLOWN
Inner Layer		(160g/m²)100% Polyester
Color		White
Roller width of polyester		185mm±2mm
Roller width of melt-brown		185mm±2mm
Body	Length	141 mm ± 3mm
	Width	117mm ± 3mm
	Hight	54mm ± 2mm
ultrasonic fastness		up to 1 kg of tensile strength
Nose Clip	Length	89mm ± 1mm
	Width	5mm ± 0.2mm
	Thickness	0.8mm ± 0.02mm
	Position	Align with the front two points on mask, distance from ultrasonic line iw within 6mm~15mm
Printing position		Distance from ultrasonic line 10mm±2mm
head band	Length	Upper 305mm±10mm Lower 279mm±10mm
	Width	6.8mm ± 1mm
	Thickness	0.9mm~1.1mm
	Color	Depends on Customers requirement
	Extension	200% - 290%
welding position		4 dots on the edge
fastness of head band		2.5kg of tensile strength
F o a m	Length	90mm ± 3mm
	Width	10mm ± 3mm
	Thickness	5mm ± 1mm
	Color	Depends on Customers requirement
	Position	position in inner upper of the mask, opposite of the nose clip, 5mm from edge.
bag	length	Depends on Customers requirement
	width	Depends on Customers requirement
	Thickness	0.04mm±0.005mm

Test Requirement		
Testing Standard	Flow Rate	85LPM±2LPM
	Resistance	below 20mmH2O
	Penatration Rate	below 3%

Approved by	Recorder	Established: 2011 / 06 / 03
		Revised: