

# USER MANUAL

ADB0003 Walk-Through Dual  
Footwear Sanitizing Unit

**HACCP**  
**Smart**  
**Step<sup>2</sup>**<sup>TM</sup>

**Walk-Through Dual Footwear  
Sanitizing Unit**



# USER MANUAL: ADB0003 HACCP SmartStep2™ Walk-Through Dual Footwear Sanitizing Unit

READ ALL INSTRUCTIONS BEFORE OPERATING EQUIPMENT

## Table of Contents

System Requirements	03	Maintenance	10
Installation	05	Troubleshooting	11
Operation	08	Appendices	
Cleaning	09	Parts Callouts	12



### **WARNING:**

1. All personnel using this unit must be familiar with the information contained in this manual. Follow all installation and maintenance instructions.
2. Ensure solid footing and use both hands when operating the unit.
3. Avoid contact of chemicals with skin and eyes. If contact occurs, see SDS sheet for further first aid measures.
4. Follow safety instructions of chemical manufacturer (SDS).
5. Always follow plant and OSHA guidelines about the use of equipment.
6. Disconnect air before servicing equipment.
7. Always follow safety precautions and obey warning labels. Failure to do so could result in injury or death.

#### **WARRANTY**

One year warranty on all parts and components. Warranty void if unit is misused, modified, serviced by anyone other than an authorized technician, or used with an incompatible chemical. We recommend using Alpet® D2 Surface Sanitizer or Alpet® D2 Quat-Free Surface Sanitizer.

**Questions? Call us at 888.225.3267**



PO Box 1360  
Penn Valley, CA 95946  
[www.bestsanitizers.com](http://www.bestsanitizers.com)

# USER MANUAL: ADB0003 HACCP SmartStep2™ Walk-Through Dual Footwear Sanitizing Unit

## READ ALL INSTRUCTIONS BEFORE OPERATING EQUIPMENT

---

### Overview

HACCP SmartStep2 from Best Sanitizers, Inc. is a compact, effective way to quickly and efficiently apply sanitizer to the bottom of footwear in an easy to use, walk through model. Designed for wet and dry facility environments, the HACCP SmartStep2 increases pathogen reduction while maintaining minimal moisture output.

Using compressed air the HACCP SmartStep2 applies 0.2 ounces of sanitizer to the bottom of each boot, simultaneously via 8 atomizing nozzles (4 nozzles per foot). The atomizing output reduces over-spray while still providing adequate solution coverage to the entire sole, helping to prevent cross-contamination between high risk environments and control zones.

### Specifications

- Construction: 304 Stainless Steel, HDPE Polypropylene, PVC, Viton (seals)
- Weight: 93 lbs. (42.18 kg.)
- Dimensions: 29.5" x 28" x 42"  
749.3 x 711.2 x 1,066.8 mm
- Solution consumption: 0.4/oz. per activation\*
- Noise Level: Less than 70 dB(A)

*\*Dilution rates and flow rates given are based on chemical with viscosity of water and factory air pressure settings.*

### Requirements

- Compressed Air: 70-80 PSI\*  
*1/4" OD bulk head connection supplied with unit*



#### CAUTION

\*Air regulator not supplied with unit!

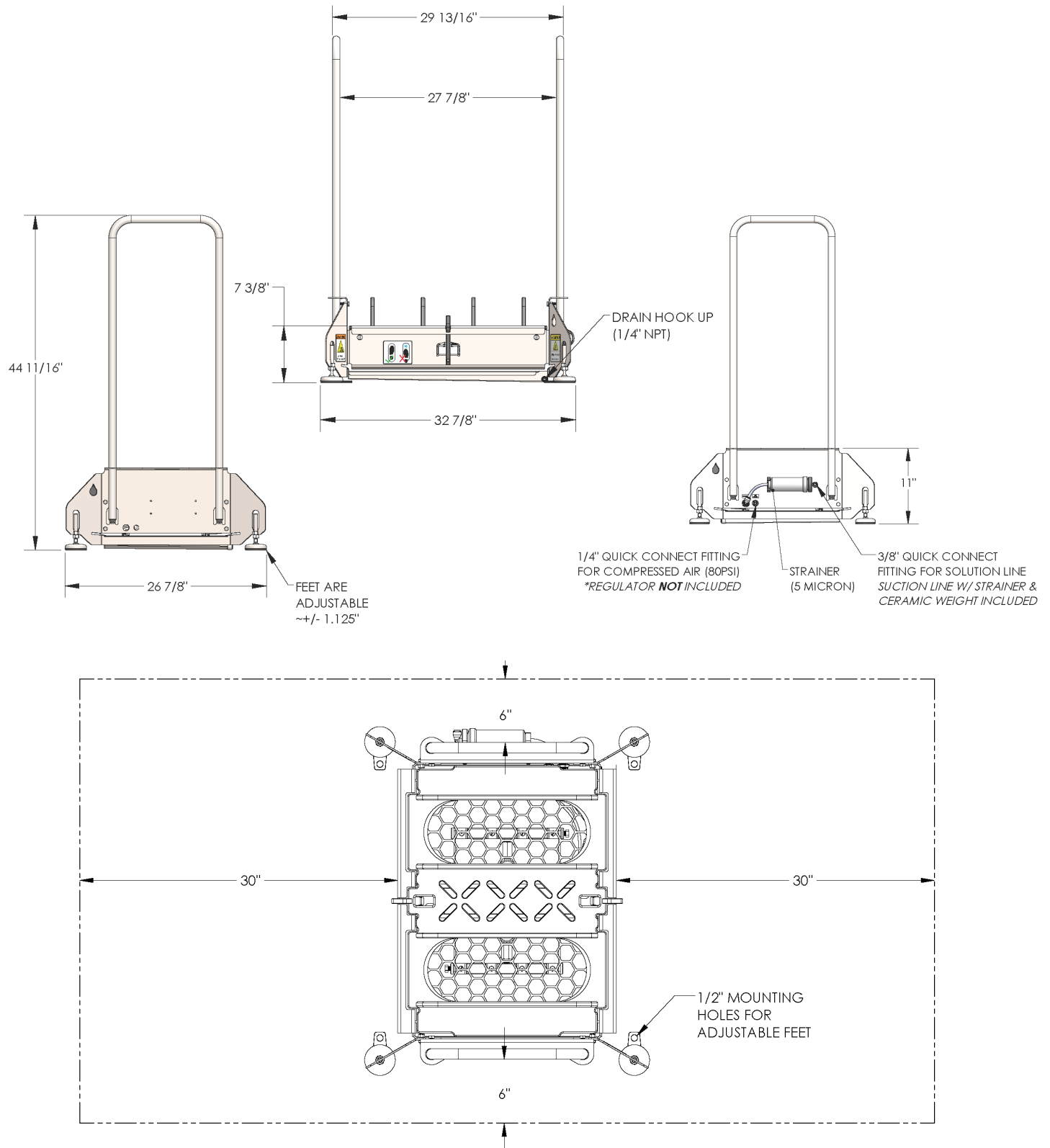
- Liquid Temperature Range: 40-100°F (4-37°C)
- Chemical compatibility: Chemical products used with this equipment must be formulated for this type of application and compatible with unit materials and plumbing seals.

**NOTE:** For more information on chemical compatibility, consult the manufacturer or SDS for your product or contact our support department.

# USER MANUAL: ADB0003 HACCP SmartStep2™ Walk-Through Dual Footwear Sanitizing Unit

READ ALL INSTRUCTIONS BEFORE OPERATING EQUIPMENT

## Installation Requirements

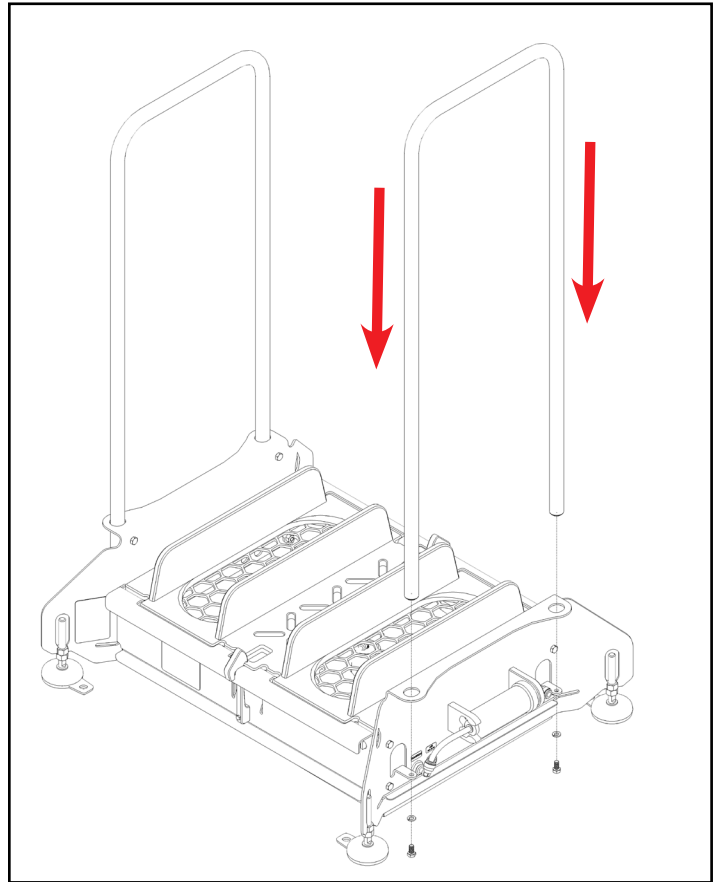


## ***Installation***

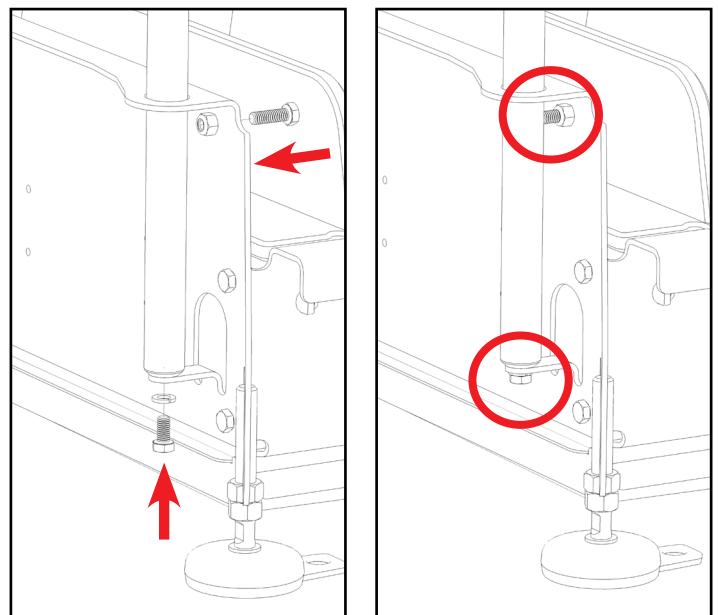
### **Installing Handrail**

Due to the shipment size, the HACCP SmartStep2 will arrive with the handrails disconnected.

1. Place handrails through the mounting holes on each side of the unit [Figure 5.1].
2. Using a 1/2" wrench or socket, secure the handrails in place using the included 5/8" length bolts, with lock washers, to the bottom bracket of the each handrail [Figure 5.2].
3. Using two 1/2" wrenches tighten the bolt through the locknut until the bolt bottoms out against the handrail to secure in place [Figure 5.2].
4. Repeat for opposing handrail (8 bolts total).



**Fig. 5.1:** Installing Handrail



**Fig. 5.2:** Handrail stabilization bolts

# USER MANUAL: ADB0003 HACCP SmartStep2™ Walk-Through Dual Footwear Sanitizing Unit

READ ALL INSTRUCTIONS BEFORE OPERATING EQUIPMENT

## Installation (continued)

### Installing and Mounting the Unit

1. Set unit in desired location.
2. Aspects to consider when deciding on placement:
  - Clearance for entering and exiting.
  - Traffic flow for unit operation.
  - Emergency exit paths or egress in case of emergency.
  - Head room for personnel while using the unit.
  - Flat and/or level floor surface.
3. Using a level and 3/4" wrench, stabilize the unit and level in all directions by adjusting the feet and lock nuts as necessary [Figure 6.1].
4. Using the 4 mounting brackets located at each corner, securely fasten the unit to the floor with appropriate hardware for the given material (i.e. concrete anchors, bolts, etc.) [Figure 6.2].

### **WARNING**

If not properly secured to floor the unit may tip over and has the potential to cause personal injury.

5. Using 1/4" OD tubing or similar, connect compressed air supply (80 PSI recommended) via the 1/4" quick connect fitting on the side of the unit [Figure 6.3].
6. Using the included suction line or similar 3/8" tubing, connect solution to the unit via the 3/8" quick connect fitting on the inlet port of the filter.

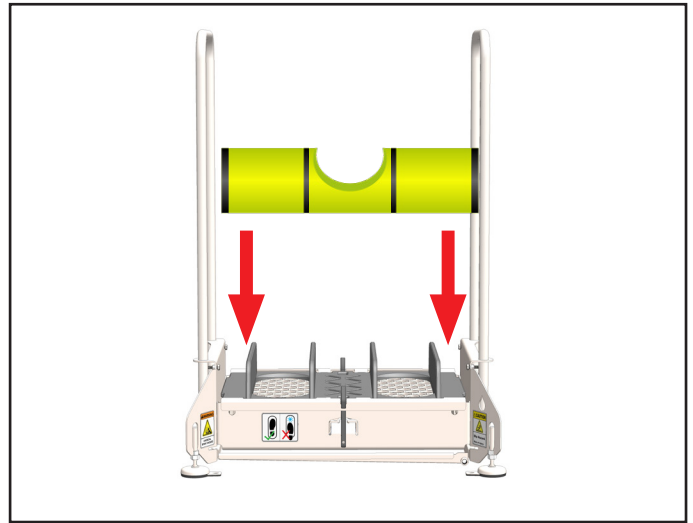


Fig. 6.1: Verify level of unit at each end

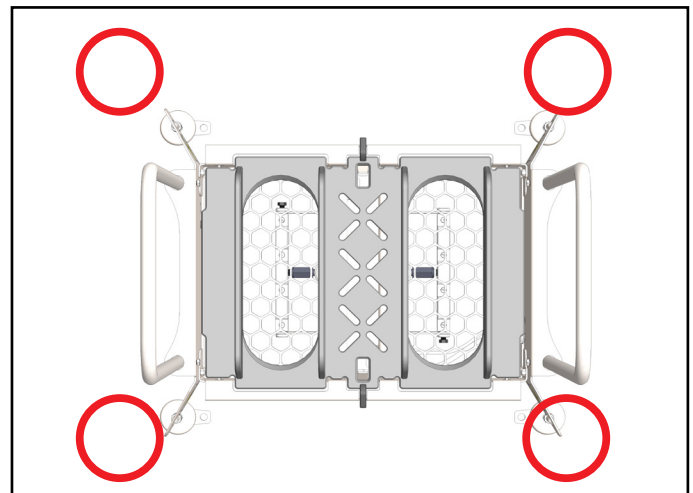


Fig. 6.2: Mounting bracket locations

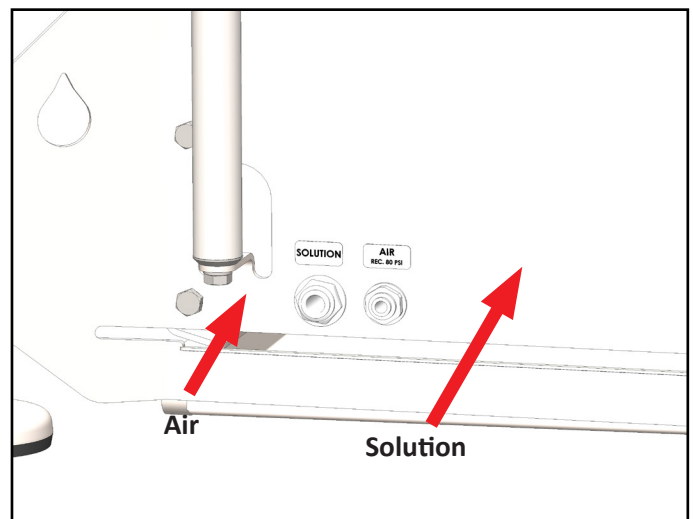


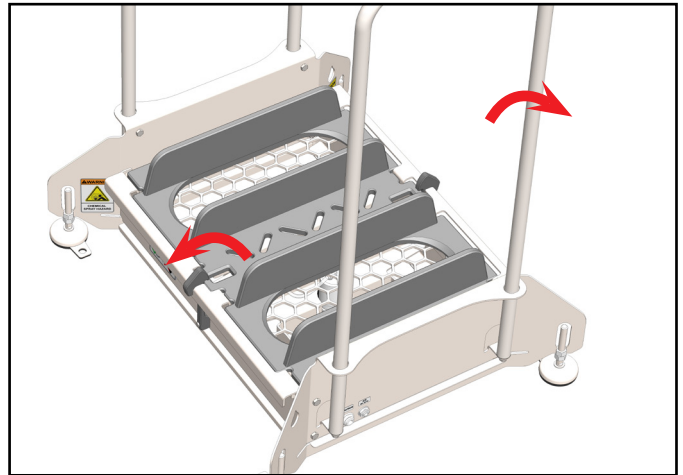
Fig. 6.3: Solution and air line quick fit connections



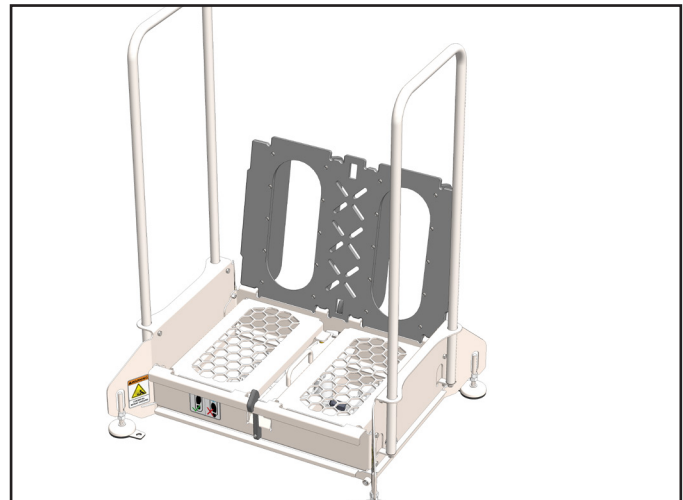
## ***Installation (continued)***

### **Installing & Removing Base Plate**

1. To remove the base plate, pull back on the plastic latch to free the plate [Figure 7.1].
2. The base plate can be hinged open if desired as shown in [Figure 7.2].
3. Base plate can be removed entirely for COP processes or sprayed down in position.
4. To re-inset, orient as shown [Figure 7.1] and slide past plastic latches until locked into position.



**Fig. 7.1:** Releasing foot plate latches



**Fig. 7.2:** Hinged open foot plate

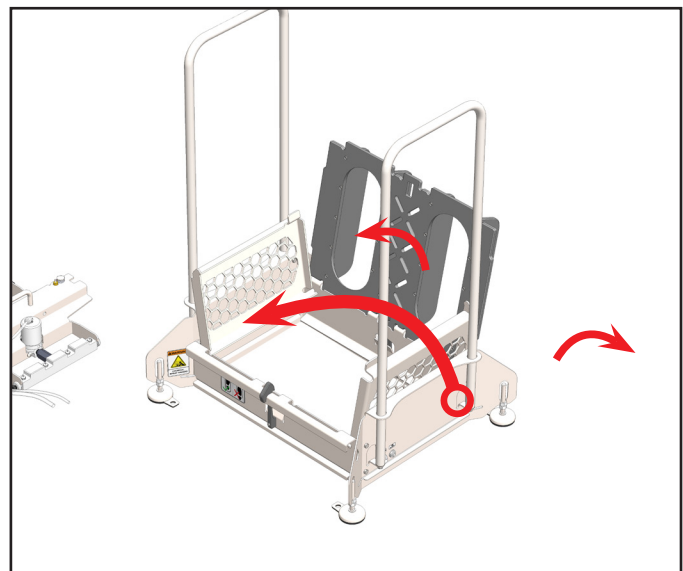
### **Removing Plumbing Assembly**

1. Hinge open or remove the base plate as previously described.
2. Hinge open each mesh plate.
3. Disconnect the air and solution lines from their quick connect bulk-head fittings.

#### **WARNING**

Shut off air supply and exhaust air and solution lines prior to disconnecting.

4. Pull up on the handle to remove the entire plumbing assembly [Figure 7.3].



**Fig. 7.3:** Removing Plumbing Assembly

# USER MANUAL: ADB0003 HACCP SmartStep2™ Walk-Through Dual Footwear Sanitizing Unit

## READ ALL INSTRUCTIONS BEFORE OPERATING EQUIPMENT

### Operation

#### Priming

When first connected (either from initial set-up, after maintenance, or replacement of solution) the unit must be primed for proper activation to occur. Ensure handrails and base plate are secured and the system itself properly installed.

#### WARNING

This unit is for use with fully protective footwear only. Do not activate the unit if a user's feet are not positioned above nozzle system.

1. Enter the unit from either opening.
2. Step up onto the unit while gripping the handrails.
3. Position feet within base plate outlines, centering each foot above its nozzle system [Figure 8.1].

**NOTE:** Unit will not operate with only one foot in place. Both feet must be on the unit, in position, for sanitizer activation.

4. Step down, with both feet - the unit will activate as compressed air is engaged and the suction line will begin to draw solution.
5. Repeatedly lift one, or both feet, to cycle the unit multiple times until primed.
6. Once primed, the unit will mist solution evenly between both nozzle manifold assemblies and is ready for normal use.

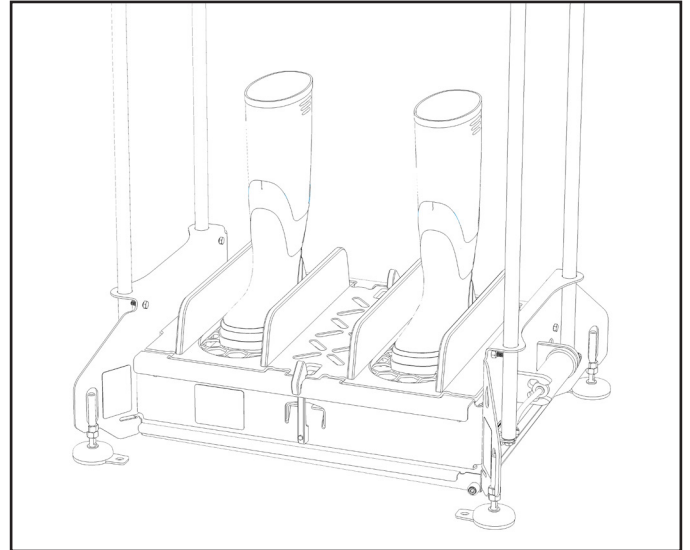
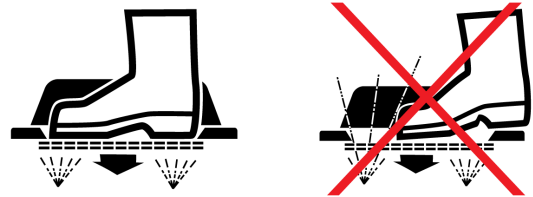


Fig. 8.1: Foot/Boot position for unit operation

#### CAUTION



Ensure correct foot placement to prevent overspray!



# USER MANUAL: ADB0003 HACCP SmartStep2™ Walk-Through Dual Footwear Sanitizing Unit

READ ALL INSTRUCTIONS BEFORE OPERATING EQUIPMENT

## Operation (continued)

### General Use

Before operating the unit, ensure solid footing and use both hands on the handrails for support.

1. Enter the unit from either opening.
2. Step up onto the unit while gripping the handrails.
3. Position feet within base plate outlines, centering each foot above its nozzle system [Figure 9.1].
4. When both feet have stepped onto the base, the unit will activate.

**NOTE:** Unit will not operate with only one foot in place. Both feet must be on the unit, in position, for sanitizer activation.

5. Step down to exit the unit.
6. System is immediately recharged upon exit and is ready for the next user.

### Cleaning and Wash-Down

1. Slide out catch pan from either opening to remove [Figure 9.2].
2. Empty/dispose of accumulated solution and/or debris as necessary.
3. Remove the base plate and plumbing assembly from the unit (if desired).
4. Base plate can be washed individually, in a COP tank, or wash machine.
5. The frame can be washed down by conventional means.

**NOTE:** Consult materials of construction (page 3) for appropriate cleaning solution compatibility.

6. Replace plumbing assembly, catch pan, and base plate before resuming normal operation.

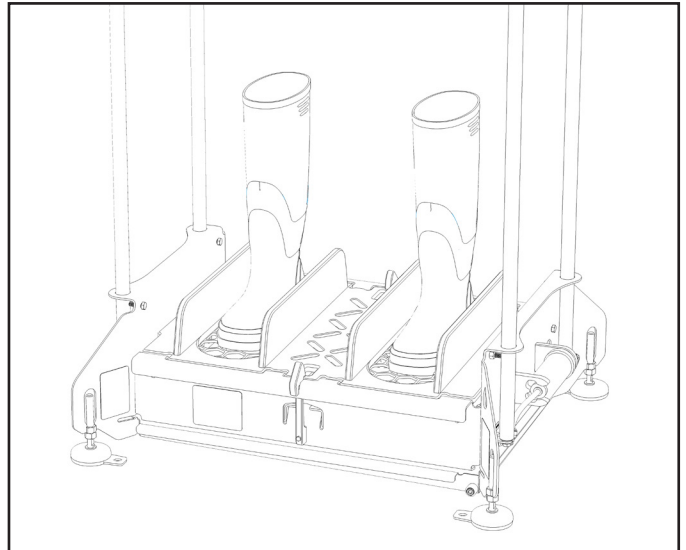


Fig. 9.1: Foot/Boot position for unit operation

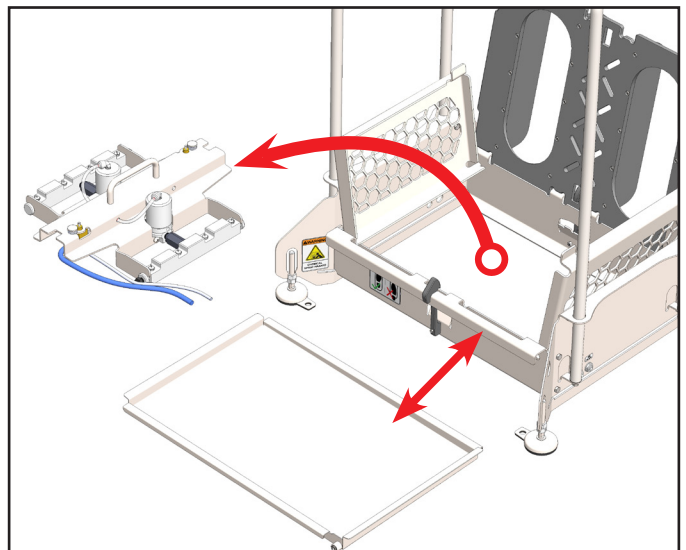
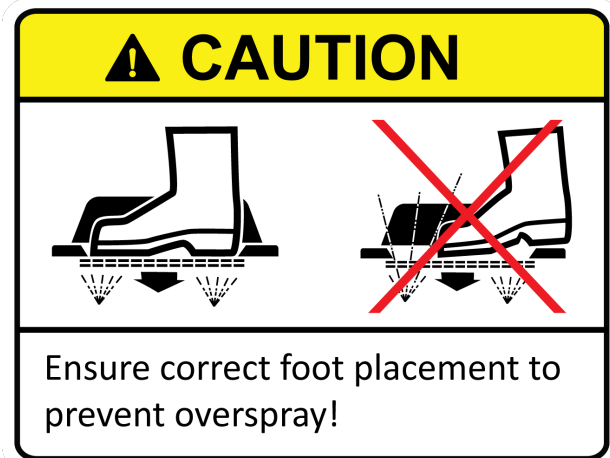


Fig. 9.2: Removing debris and plumbing assembly

# USER MANUAL: ADB0003 HACCP SmartStep2™ Walk-Through Dual Footwear Sanitizing Unit

READ ALL INSTRUCTIONS BEFORE OPERATING EQUIPMENT

## Maintenance

The following maintenance procedures are recommended for normal use. Units which see a high amount of daily use should be inspected more frequently as necessary.



### WARNING

Shut off air supply and exhaust air and solution lines prior to maintenance procedures. Always wear appropriate personal protective equipment (PPE) when operating or servicing unit.

#### Daily:

- Check catch pan for solution or debris accumulation and empty as necessary.
- Inspect plastic base plate and stainless steel mesh plates for soil or solution accumulation and clean as necessary.
- Check solution level to ensure unit remains primed.

#### Weekly:

- Inspect solution and air lines for leaks.
- Verify nozzles assembly is free of debris and/or clogs. Rinse with low pressure water to clean.
- Check solution line for debris build-up on strainer/filter (if used). Clean or replace as necessary.
- Ensure solid handrails and mounting to floor.
- Check air pressure is set to 80 PSI.

#### Monthly:

- Check all fasteners to ensure they are tight.
- Check misting nozzles for clogs or irregularities.
- Ensure warning labels and decals are present and in good condition.

#### Quarterly:

- Inspect structure for cracked welds or bent/damaged components.
- Check plumbing assembly for tight connections.
- Inspect plumbing fittings for cracked or damaged connections.
- Inspect filter and replace if over 6 months old or if misting quality/amount has declined.

#### Recommended Spare Parts:

Part No.	Description
USP10302	SINGLE SHOT-AIR OPERATED OUTPUT-1/4IN PORTS
USP10303	NOZZLE FOG .125 NPT, 303 SS, WELDED PIN
USP10304	CHECK VALVE 1/4" MNPT x 2-7/8", PVC, Viton Seals
USP10305	VALVE STEM, BRASS BODY WITH SS STEM
USP10306	CHECK VALVE 1/4 MNPT X 1/4 BARB, VITON, PVC
USP10307	FILTER INLINE SEDIMENT 2X6X.375 QUICK FIT PP

## *Troubleshooting*



### **WARNING**

Shut off air supply and exhaust air and solution lines prior to maintenance procedures. Always wear appropriate personal protective equipment (PPE) when operating or servicing unit.

#### Unit is not misting solution:

- Ensure solution container is full, connected to the unit, and primed (see instructions on page 8).
- Check facility compressed air supply and regulator settings (see system requirements on page 3).
- Verify plumbing assembly (inside base) is in position and connected to the interior bulk heads.
- Check plumbing components for damage or points of failure (i.e. valve stem, spring plunger, etc.)
- Ensure user is positioning feet on both mesh plates, at the same time (see operation instructions on page 9).

#### Unit is spraying irregularly:

- Check filter, strainer on suction line, and/or spray nozzles for debris build-up - remove, clean, and replace as necessary.
- Verify facility compressed air supply and regulator settings (see system requirements on page 3).
- Ensure connection lines from plumbing assembly inside the unit are not kinked or pinched.

#### Spray nozzle is not misting, but shooting:

- Verify the pin-hook on the nozzle is not damaged and is positioned directly above spray hole.
- If necessary repair or replace the nozzle (see page 14 for manufacture part number).

#### Unit is not staying primed:

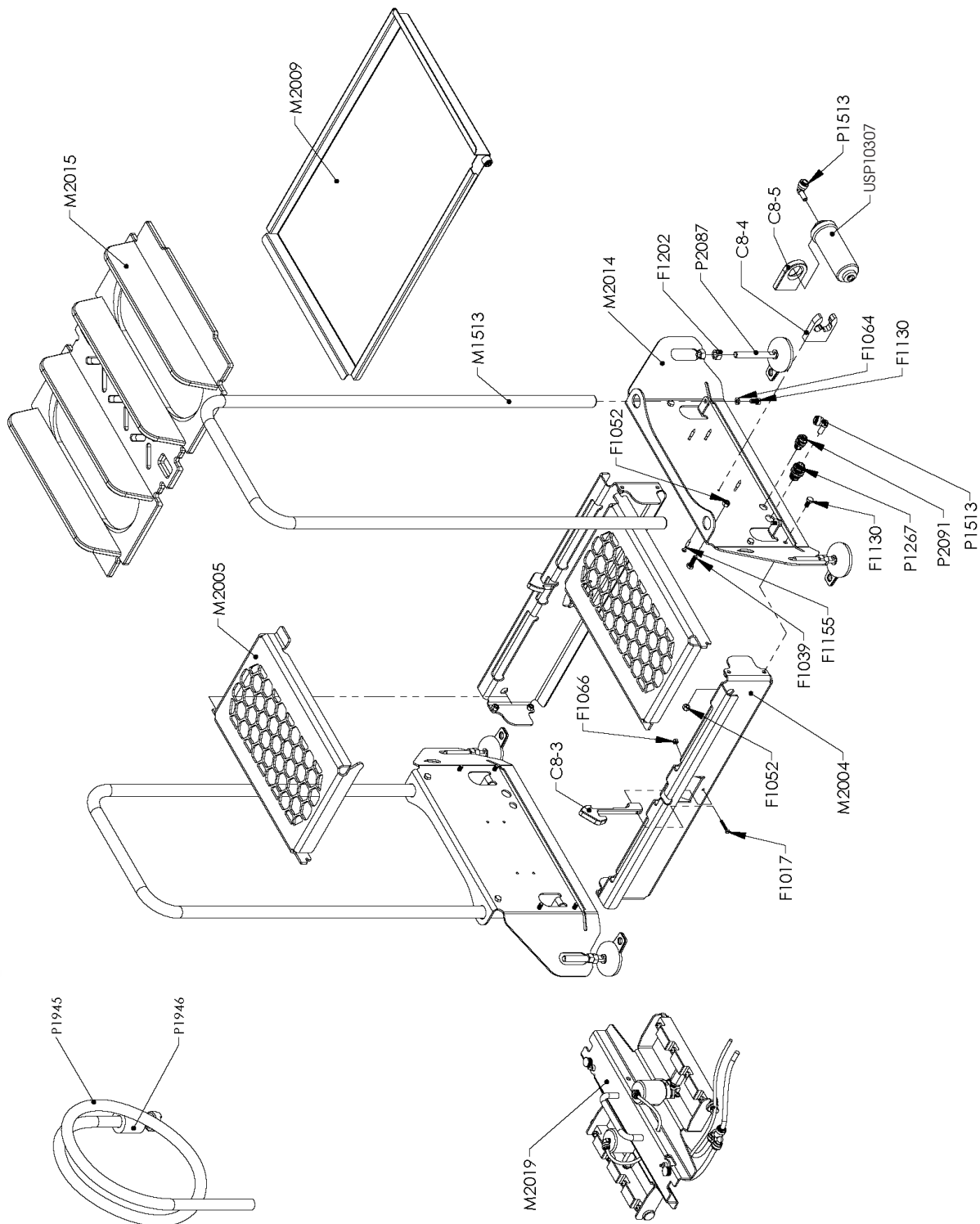
- Ensure solution container is full and connected to the unit.
- Verify air and solution lines are connected.
- Check air and solution lines for leaks or failing connection points.
- Remove plumbing assembly and check all connection points and fittings (replace and reconnect to bulk heads when complete).



### **More Information?**

Please contact your account representative or call Best Sanitizers, Inc. at 888-225-3267 for further support.

**Appendix A - Parts Callout: Main Assembly**

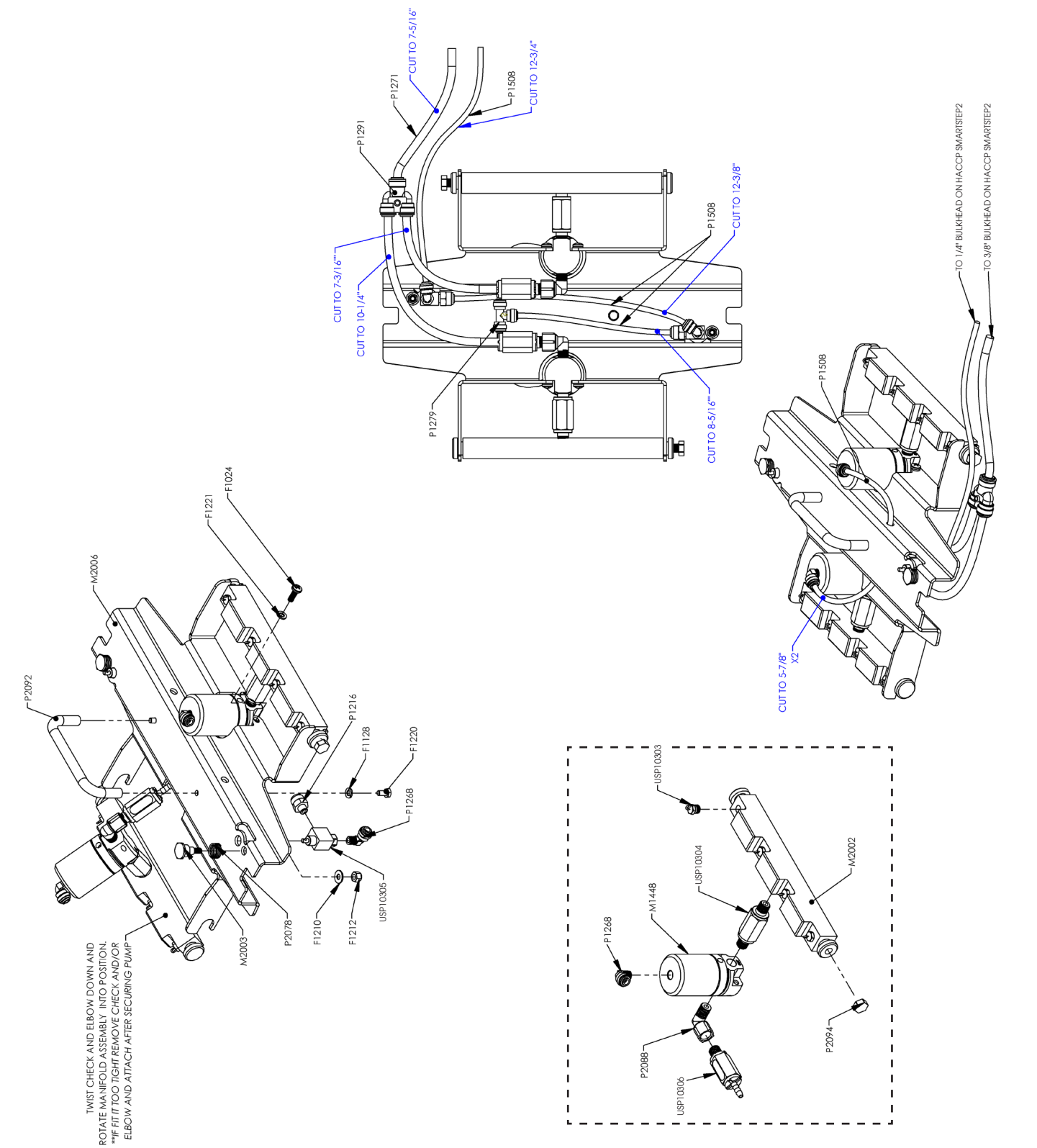


## **Appendix A - Parts Callout: Main Assembly**

<b>Part No.</b>	<b>Description</b>
C8-3	HACCP SmartStep2 LATCH. HDPE
C8-4	FILTER CLIP 1.25 INCH
C8-5	FILTER CLIP CLOSED
F1017	BOLT HHC 10-32 x 1 1/4 SS
F1039	BOLT HHC 5/16-18 x 1 SS
F1052	NUT NYLOCK 5/16-18 SS
F1064	WASHER SPLIT LOCK 5/16 SS
F1066	NUT NYLOCK 10-32 SS
F1130	BOLT HHC 5/16-18 X 5/8" SS
F1202	NUT HEX 1/2-13 316SS
M1637	HANDLE WELDMENT
M2004	HACCP SmartStep2 FRONT PLATE
M2005	HACCP SmartStep2 GRATE PLATE
M2009	HACCP SmartStep2 CATCH PAN WELDMENT
M2014	HACCP SmartStep2 SIDE PLATE WELDMENT
M2015	HACCP SmartStep2 BASE LOCATOR PLATE ASSEMBLY
M2019	HACCP SmartStep2 PLUMBING KIT
P1252	PIPE PLUG 1/4" NPT SOCKET HD SS
P1267	QUICK FIT BULKHEAD 3/8"
P1271	3/8" OD POLYETHYLENE TUBING - NATURAL
P1513	QUICK FIT STEM ELBOW 3/8" X 3/8"
P2087	LEVELING FOOT .5-13 X 4 ANCHORING, ANTI-VIB, SS
P2091	QUICK FIT BULKHEAD 1/4"
USP10307	FILTER INLINE SEDIMENT 2X6X.375 QUICK FIT PP

**USER MANUAL: ADB0003 HACCP SmartStep2™ Walk-Through Dual Footwear Sanitizing Unit**  
 READ ALL INSTRUCTIONS BEFORE OPERATING EQUIPMENT

**Appendix A - Parts Callout: Plumbing Assembly**





**USER MANUAL: ADB0003 HACCP SmartStep2™ Walk-Through Dual Footwear Sanitizing Unit**  
READ ALL INSTRUCTIONS BEFORE OPERATING EQUIPMENT

**Appendix A - Parts Callout: Plumbing Assembly**

Part No.	Description
F1024	SCREW MACHINE 1/4-20 x 3/4 SS PHILLIPS
F1128	WASHER SPLIT LOCK 1/4 SS
F1210	WASHER 1/4 316SS
F1212	NUT NYLOCK 1/4-20 316SS
F1220	BOLT HHC M6 X 12 316SS
F1221	WASHER SPLIT LOCK 1/4 316SS
USP10302	SINGLE SHOT-AIR OPERATED OUTPUT-1/4IN PORTS
M2002	MANIFOLD, 1/8" 4-PORT, 10 x 1, 1/4" NPT INLET, PP
M2003	HACCP SmartStep2 SPRING PLUNGER
M2006	HACCP SmartStep2 PUMP BRIDGE
P1216	QUICK FIT ADAPTER 1/8" NPT X 1/4" TUBE
P1268	QUICK FIT ELBOW 1/8" NPT X 1/4" TUBE
P1271	3/8" OD POLYETHYLENE TUBING - NATURAL
P1279	QUICK FIT TEE 1/4"
P1291	QUICK FIT Y 3/8"
P1508	1/4" OD POLYETHYLENE TUBING - NATURAL
USP10303	NOZZLE FOG .125 NPT, 303 SS, WELDED PIN
USP10304	CHECK VALVE 1/4" MNPT x 2-7/8", PVC, Viton Seals
P2078	SPRING, 302 SS, 0.72" OD
USP10305	VALVE STEM, BRASS BODY WITH SS STEM
P2088	PIPE ELBOW STREET .25 PP
USP10306	CHECK VALVE 1/4 MNPT X 1/4 BARB, VITON, PVC
P2092	HANDLE U, SS, TAPPED M6 HOLES
P2094	PIPE PLUG 1/8 PP

Distributed by:  
**NELSON JAMESON**  
INC.  
800-826-8302 nelsonjameson.com