

APPROVED BY WCTL

APPROVED BY VENDOR

DESCRIPTION

VENDOR

VENDOR NO

VIRGIN PTFE

DAIKIN AMERICA

DAIKIN POLYFLON PTFE M-532

COMMENTS:

PHYSICAL PROPERTY REQUIREMENTS:

TYPE

POWDER

PROPERTY	SPECIFICATION	TEST STANDARD
BULK DENSITY: GMS/L MIN	790	ASTM D 4894
SHRINK: %	2.3/2.7	DAIKIN METHOD
SPECIFIC GRAVITY: GMS/CC MIN	2.14	ASTM D 4894
TENSILE: PSI MIN.	4060	ASTM D 4894
ELONGATION: % MIN.	300	ASTM D 4894
FILLER CONTENT %		
PARTICLE SIZE MICRONS	<800	
APPEARANCE		
POROSITY		

A CERTIFICATION MUST BE PROVIDED WITH EACH LOT #.
THE CERT. MUST CONTAIN THE FOLLOWING:

1. MATERIAL IDENTIFICATION NO.
2. MATERIAL LOT NUMBER
3. TEST RESULTS

EACH SHIPPING CONTAINER MUST CONTAIN:
VENDOR MATERIAL IDENTIFICATION NO.
MATERIAL LOT NUMBER
CONTAINER WEIGHT

PURCHASE ORDER # (U.S.)

REVISION RECORD

1	11/20/2014	GB	Max shrink was 3.0%
0	2/19/2013	FKR	INITIAL ENTRY