



Customer Specification 62-400 Hy-Care

PRODUCT NOMENCLATURE

Manufacturing Glove Code: **62-400**
Manufacturing Glove Name: **Hy-Care**
Marketing Glove ASPN Code(s): **Size 8 (285652) Size 9 (285653) Size 10 (285654) Size 11 (285660)**

PRODUCT DESCRIPTION

Product Classification:	Special Purpose	Lining:	Cotton Interlock Knit
Coating Base Color:	Light Blue	Exterior Finish:	Smooth with RF Overdip
Rough Finish Color:	Blue	Cuff Finish:	Pinked Gauntlet
Coating Composition:	Natural Rubber	Printing:	Black
Available Sizes:	8, 9, 10 and 11	Packaging:	12 pairs per inner bag
Length:	12" ± 1/4"		6 inner bags (72 pairs) per case

OUTSTANDING CHARACTERISTICS & APPLICATIONS

- ◆ Offers great combination of flexibility and durability.
- ◆ Soft cotton knit liner helps keep hands and fingers comfortable in hot or cold temperatures.
- ◆ Natural latex coating provides liquid-resistant barrier for wet applications.
- ◆ **APPLICATIONS:** *Commercial fishing, Janitorial and maintenance work, Fiberglass work*

REGULATORY COMPLIANCES

- ◆ Component materials comply with FDA regulation 21 CFR 177.2600 for food contact.

TYPICAL PERFORMANCE VALUES

◆ Tab Abrasion (1000 g Load)	>6000 revolutions (ANSI Level 4)	ASTM D 3389
◆ CPPT	>500 grams (ANSI Level 2)	ASTM F1790-97
◆ Puncture Resistance	>40 newtons (ANSI Level 2)	EN 388
◆ Chemical Resistance	>480 Minutes - Sodium Hydroxide (ANSI Level 6)	ASTM F 739
	>480 Minutes - 37% Hydrochloric Acid (ANSI Level 6)	ASTM F 738
	>480 Minutes - 47% Sulfuric Acid (ANSI Level 6)	ASTM F 739

DEFECTS

DEFINITIONS: **Critical Defects** are imperfections which *will result* in the failure of the glove to perform it's intended purpose. **(AQL-1.0)**
Major Defects are imperfections which *may result* in the failure of the glove to perform it's intended purpose, cause user discomfort or are cosmetically objectionable. **(AQL-2.5)**
Minor Defects may cause user discomfort or be cosmetically objectionable. **(AQL-4.0)**

CRITICAL DEFECTS: **Holes and tears**

MAJOR DEFECTS: **Thin spots, blisters, compound runs, lumps, webs, stains, and any other unmentioned fabric defects**

GENERAL INFORMATION

SHELF LIFE: Five (5) years in cool, covered conditions. Extended exposure to direct sunlight or excessive heat will reduce shelf life and result in fading, discoloration and cracking.

CAUTION: *This product contains natural rubber latex which may cause allergic reaction in some individuals.*

Originator: Paul McMorrow	Date: 06/16/03	
Revised By: Paul McMorrow	Date: 10/13/10	Revision #: 1 (Added Chemical Resistance Information)
Paul McMorrow	04/13/11	2 (Updated Typical Performance Values)

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