



# Customer Specification 62-400 Hy-Care

## PRODUCT NOMENCLATURE

Manufacturing Glove Code: **62-400**  
 Manufacturing Glove Name: **Hy-Care**  
 Marketing Glove ASPN Code(s): **Size 8 (285652) Size 9 (285653) Size 10 (285654) Size 11 (285660)**

## PRODUCT DESCRIPTION

Product Classification: <b>Special Purpose</b>	Lining: <b>Cotton Interlock Knit</b>
Coating Base Color: <b>Light Blue</b>	Exterior Finish: <b>Smooth with RF Overdip</b>
Rough Finish Color: <b>Blue</b>	Cuff Finish: <b>Pinked Gauntlet</b>
Coating Composition: <b>Natural Rubber</b>	Printing: <b>Black</b>
Available Sizes: <b>8, 9, 10 and 11</b>	Packaging: <b>12 pairs per inner bag</b>
Length: <b>12" ± 1/4"</b>	<b>6 inner bags (72 pairs) per case</b>

## OUTSTANDING CHARACTERISTICS & APPLICATIONS

- ◆ Offers great combination of flexibility and durability.
- ◆ Soft cotton knit liner helps keep hands and fingers comfortable in hot or cold temperatures.
- ◆ Natural latex coating provides liquid-resistant barrier for wet applications.
- ◆ **APPLICATIONS:** *Commercial fishing, Janitorial and maintenance work, Fiberglass work*

## REGULATORY COMPLIANCES

- ◆ Component materials comply with FDA regulation 21 CFR 177.2600 for food contact.

## TYPICAL PERFORMANCE VALUES

◆ Tab Abrasion (1000 g Load)	>6000 revolutions (ANSI Level 4)	ASTM D 3389
◆ CPPT	>500 grams (ANSI Level 2)	ASTM F1790-97
◆ Puncture Resistance	>40 newtons (ANSI Level 2)	EN 388
◆ Chemical Resistance	>480 Minutes - Sodium Hydroxide (ANSI Level 6)	ASTM F 739
	>480 Minutes - 37% Hydrochloric Acid (ANSI Level 6)	ASTM F 738
	>480 Minutes - 47% Sulfuric Acid (ANSI Level 6)	ASTM F 739

## DEFECTS

**DEFINITIONS:** **Critical Defects** are imperfections which *will result* in the failure of the glove to perform it's intended purpose. **(AQL-1.0)**  
**Major Defects** are imperfections which *may result* in the failure of the glove to perform it's intended purpose, cause user discomfort or are cosmetically objectionable. **(AQL-2.5)**  
**Minor Defects** may cause user discomfort or be cosmetically objectionable. **(AQL-4.0)**

**CRITICAL DEFECTS:** **Holes and tears**

**MAJOR DEFECTS:** **Thin spots, blisters, compound runs, lumps, webs, stains, and any other unmentioned fabric defects**

## GENERAL INFORMATION

**SHELF LIFE:** Five (5) years in cool, covered conditions. Extended exposure to direct sunlight or excessive heat will reduce shelf life and result in fading, discoloration and cracking.

**CAUTION:** *This product contains natural rubber latex which may cause allergic reaction in some individuals.*

<b>Originator:</b> Paul McMorrow	<b>Date:</b> 06/16/03	
<b>Revised By:</b> Paul McMorrow	<b>Date:</b> 10/13/10	<b>Revision #: 1</b> (Added Chemical Resistance Information)
Paul McMorrow	04/13/11	<b>2</b> (Updated Typical Performance Values)

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