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| Department: Refrigerants | Submitted By: Mary Phillips | | |
| Type: Standard Gel Refrigerants | Approved By: Robert Hallock | | |
| Effective Date: 11/1/2011 | Supersedes: 5/24/2010 | Job #: | IB 6 |

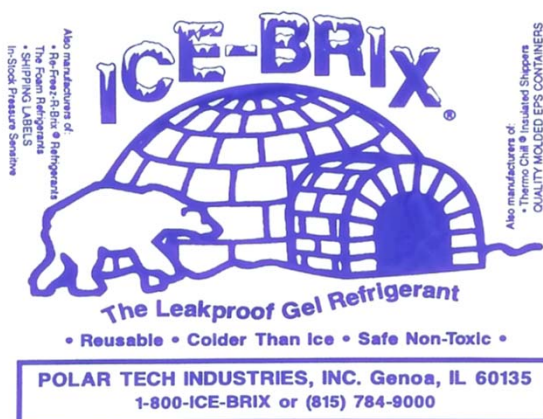
Product Information

Item Number: **IB 6** Weight: **6 oz** (+/-) 5% or 0.3 oz
Length: **5-1/2 in** (+/-) 1/4" Width: **4 in** (+/-) 1/4" Thickness: **3/4 in** (+/-) 1/4"
Case Qty: **96 bags** Case Weight: **37 lbs** estimated - (+/-) 5% Skid Qty: **54 cases**

Manufacturing Requirements

Film Type: **Film 9 IB** Web Width: **9"** Bag Former **4"**
Back Seal Type: **Standard Lap** Gel Type: **Hydrogel (IB Gel)**
Plate: **Ice-Brix** See Sample Below Ribbon Color: **Blue**
Corrugated Box **IB Box 1** Divider **DC** Tape Size: **2"**
Skid Type: **Skid 1 (48 x 40)** Skid Configuration: **6** Layers High **2** Cs per Layer

Front of Bag (Print Plate Sample - Not to Actual Size)



IB 6

110111 1

Ice Pack Configuration in Box

Assemble Box - Place Divider in the middle of the box - pack ice packs as described below
Send the box through the tape machine -
Stack completed boxes on skids

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6 bags per layer on each side of the divider
8 layers high on each side of the divider
Total packs per case = 96

Pallet Stacking Configuration

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| | | |

9 Boxes per Layer

6 Layers High

54 Total Cases per Skids

Production Notes

Boxes need to be marked as IB 6

Date/code stamp should reflect part #, current date of production, and machine # product running on.

No plain bags may be packed into cases. Machines must be turned off during ribbon changes.

Part Number: IB 6 Work Order #: _____Date: _____ Machine Heat Settings

Machine #: _____ Vertical Heat Setting: _____ °F

Operator: _____ Horizontal Rear Heat Setting: _____ °F

Packer: _____ Horizontal Front Heat Setting: _____ °F

IB X FB _____ XB _____ TP/BLK _____ BD _____Refrigerant SizeCase QtySkid Qty5-1/2" x 4" x 3/4"9654Film TypeFilm WidthRibbon ColorPlate TypeX Polyethylene

6.5"

X BlueX Ice-Brix

____ Foil

X 9"

____ Red

____ Tech Pack

____ Nonwoven

____ 13"

____ Green

____ None

____ Preprinted

____ 16.5"

____ Black

X Date/Code Stamp

____ Other

____ Other

____ None

____ Custom

Gel TypeSkid TypeSkid ConfigurationSpecial LabelsX Hydrogel (IB)X Skid 16 Layers HighX No

____ Artic Gel (TP/BLK)

____ Skid 2 Way

9 Cases per Layer

____ Yes

____ Hydrogel Xtreme (XB)

____ Skid CP5 (47¼ x 31½)

____ Skid HT (Heat Treated)

____ Other

DividerCorrugated BoxTape SizeX DCX IB Box 1

____ IB Box 3

X 2"

____ DH

____ IB Box 1 Plain

____ IB Box 3 Plain

____ Custom

____ DL

____ IB Box 1 Slot

____ IB Box 1 PS .5

____ 24/32D

____ IB Box 2

____ BLK Box 1

____ Chipboard

____ IB Box 2 Plain

____ BLK Box 2

____ None

____ IB Box 2 Slot

____ Custom Box:

Date/Code Stamp: _____

Qty Produced: _____

Packer Sign Off: _____

Date: _____

Supervisor Sign Off _____

Date: _____

Must sign or write full name. Initials will not be accepted.