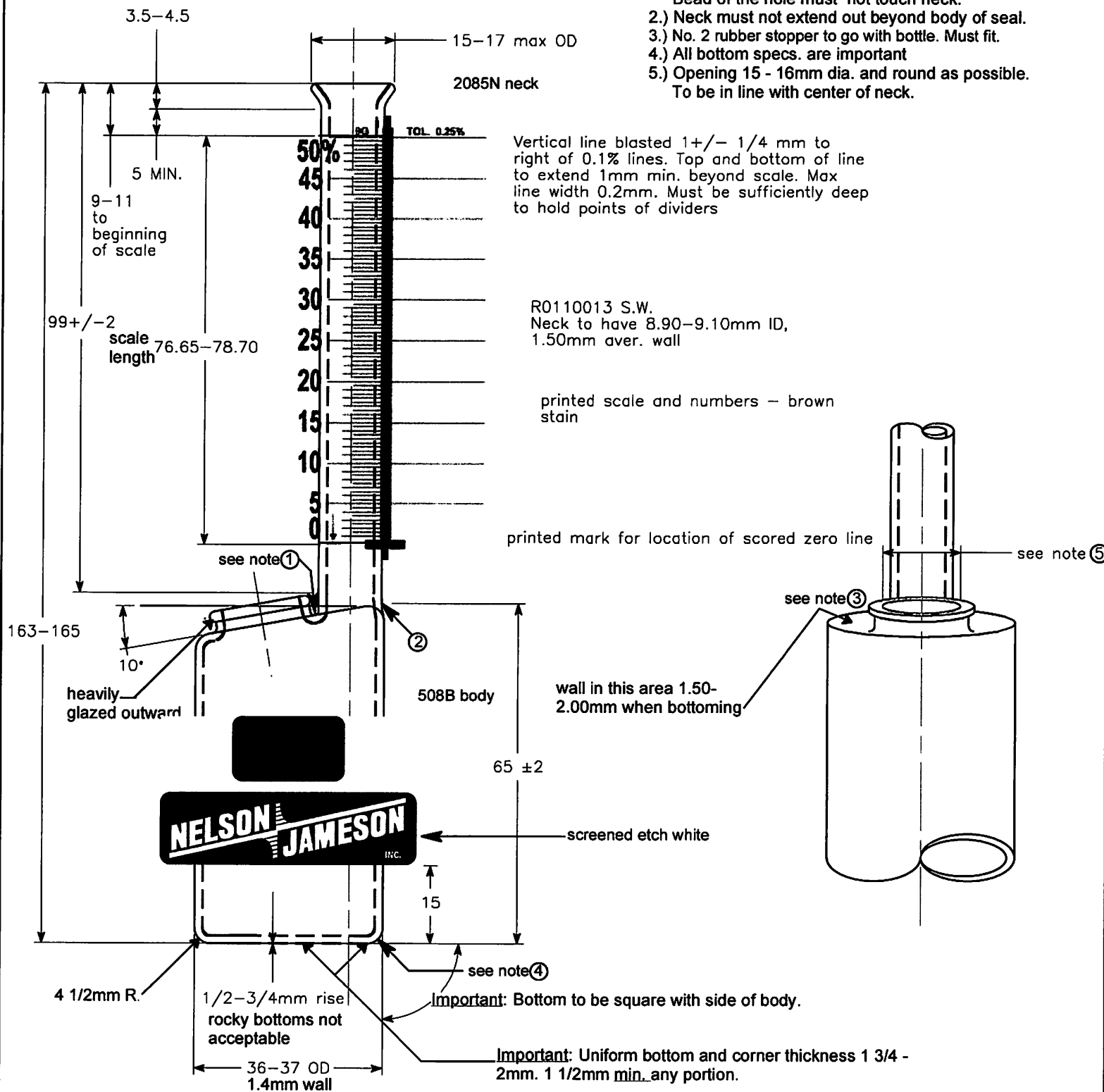


NOTES:

- 1.) Neck seal straight as possible.
Bead of the hole must not touch neck.
- 2.) Neck must not extend out beyond body of seal.
- 3.) No. 2 rubber stopper to go with bottle. Must fit.
- 4.) All bottom specs. are important
- 5.) Opening 15 - 16mm dia. and round as possible.
To be in line with center of neck.



Next Assem	NDS TECHNOLOGIES, INC		891 EAST OAK RD Vineland NJ 08360	Size A
Tolerance Unless otherwise noted: < 25.....+-1mm 26-99.....+-2mm 100-300..+-3mm 301-500..+-4mm > 501.....+-5mm Ang.....+-0.5mm Finish...20 RMS	Drawn By KTC	Date 10/01/12	Approved	Date
	Title bottle, paley, cheese, 50%, 9 gram, same as (509)			Material
	Scale full	Drawing No 6243401	pyrex	