



# Technical Data



## 6400MD2 – Scoop, Metal Detectable, 32 oz., PP/PolyMag, Green

FDA compliant raw material (CFR21)	Yes
Material <sup>1</sup>	
PP5052 Polypropylene	
GY-41486-A (Green)	
PolyMag Stainless Powder, FDA CTS 65781	
Components	6400MD2
Color	Green
Height	3 in.
Length	11.4 in.
Width	4.4 in.
Case Quantity <sup>2</sup>	12
Case Length	6 in.
Case Height	12 in.
Case Width	14 in.
Gross Weight	7.2 lbs.
Unit Weight	.53 lbs.
Country of Origin	US
Max cleaning temperature <sup>3</sup>	250°F
Min. usage temperature	-22°F

*New Equipment should be cleaned, disinfected and sterilized, and stored properly as appropriate to its intended use.*

Remco Products Corporation as the manufacturer guarantees the raw material compounds noted above are safe and conform to regulations and standards set forth in;

**USDA's Sanitation Performance Standards Compliance Guide**

**FDA 21 CFR 110.40 & Parts 170. - 189. as applicable**

**FDA Food Code 2009 Chapter 4**

**when used and maintained under conditions intended for safe food production.**

Michael Garrison, President

<sup>1</sup> See attached documents for details. The information given is based on data received of others and is presented with every belief in its accuracy.

<sup>2</sup> Single pack box dimensions may vary.

<sup>3</sup> Max usage temperature is not indicated due to the various use/force of each product by the individual.





## Bapolene® PP5052 Polypropylene, Injection Grade

[Request additional product information or price quote](#)

### Key Features:

Superior balance of stiffness and impact strength

### Material Notes:

Polypropylene injection impact copolymer with excellent color and processability. This resin also has a superior balance of stiffness and impact strength. This product meets FDA standards for food contact applications.

**Applications:** Battery cases, housewares, appliances.

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Physical Properties	Metric	English	Comments
Density	<u>0.903</u> g/cc	<u>0.0326</u> lb/in <sup>3</sup>	ASTM D1505
Melt Flow	8.00 g/10 min Load 2.16 kg, Temperature 230 °C	8.00 g/10 min Load 4.76 lb, Temperature 446 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	82	82	ASTM D-2240
Tensile Strength, Yield	<u>26.9</u> MPa	<u>3900</u> psi	2 in/min (50 mm/min); ASTM D638
Elongation at Break	160 %	160 %	2 in/min (50 mm/min); ASTM D638
Elongation at Yield	14.0 %	14.0 %	2 in/min (20 mm/min); ASTM D638
Flexural Modulus	<u>1.21</u> GPa	<u>175</u> ksi	Secant @ 1% strain; ASTM D-790
Izod Impact, Notched	<u>1.17</u> J/cm	<u>2.19</u> ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	<u>84.0</u> °C	<u>183</u> °F	ASTM D648

### Qualitative Processing Properties

process

Injection Molding

Values reported are typical and should not be interpreted as specifications. Some of the values displayed above may have been converted from their original units and/or rounded in order to display the information in a consistent format. Users requiring more precise data for scientific or engineering calculations can click on the property value to see the original value as well as raw conversions to equivalent units. We advise that you only use the original value or one of its raw conversions in your calculations to minimize rounding error. We also ask that you refer to our disclaimer and terms of use regarding this information.

**Data Properties Disclaimer:** Bamberger Polymers shall not be responsible for the applicability or the accuracy of the information contained herein or the suitability of the products described herein for any particular purpose. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. No warranties of any kind, either express or implied, including warranties of merchantability or fitness for a particular purpose, are made with respect to the products described herein or with respect to the use of the products described herein.



April 26, 2013

Lindsey Hahn  
Metro Plastics  
PO Box 1208  
Noblesville, IN 46061

Subject: PolyMag Stainless Powder, FDA CTS 65781

Dear Lindsey,

The PolyMag stainless powder, Eriez item number 448171, used in compounding Metro Plastics' Metal Detectable Polypropylene material, is the same alloy and composition that was originally submitted and reviewed by the FDA in August of 2006.

Please let me know if you have any additional questions.

Regards,

A handwritten signature in black ink, appearing to read "W. John Collins", with a horizontal line extending to the right.

W. John Collins  
Manager – Plastics & PolyMag

CC: Bob Browning – Process Controls



April 30, 2013

Lindsey Hahn  
Metro Plastics Technologies Inc  
9175 East 146<sup>th</sup> Street  
Noblesville, IN 46061

Dear Lindsey,

In response to your request, the components of A. Schulman Inc product **GY-41486-A Green (1030603)** meet the conditions and requirements of the following sections of 21 CFR (FDA) regulations:

177.1520(c)(3.1)  
178.3297  
184.1324

This product can be used for conditions of use C through G in 21 CFR 176.170(c), Table 2 and can be used in contact with all food types as listed in 21 CFR 176.170(c), Table 1. This product should not be used for holding or packing food while cooking.

This product is a physical mixture of FDA approved components. Any limitations for use of these components are listed above. If this product is used as an additive or blended with other products, then the final product could have use limitations with food contact. It is the blender's responsibility to make that determination.

This declaration is based on information from our suppliers.

If you need any further regulatory, environmental, safety or health information, please feel free to contact me at 330-668-7343 or [Susan\\_Fizer@us.aschulman.com](mailto:Susan_Fizer@us.aschulman.com).

Sincerely,

A handwritten signature in black ink, appearing to read 'Susan Fizer', with a stylized flourish at the end.

Susan Fizer  
EHS Regulatory Manager