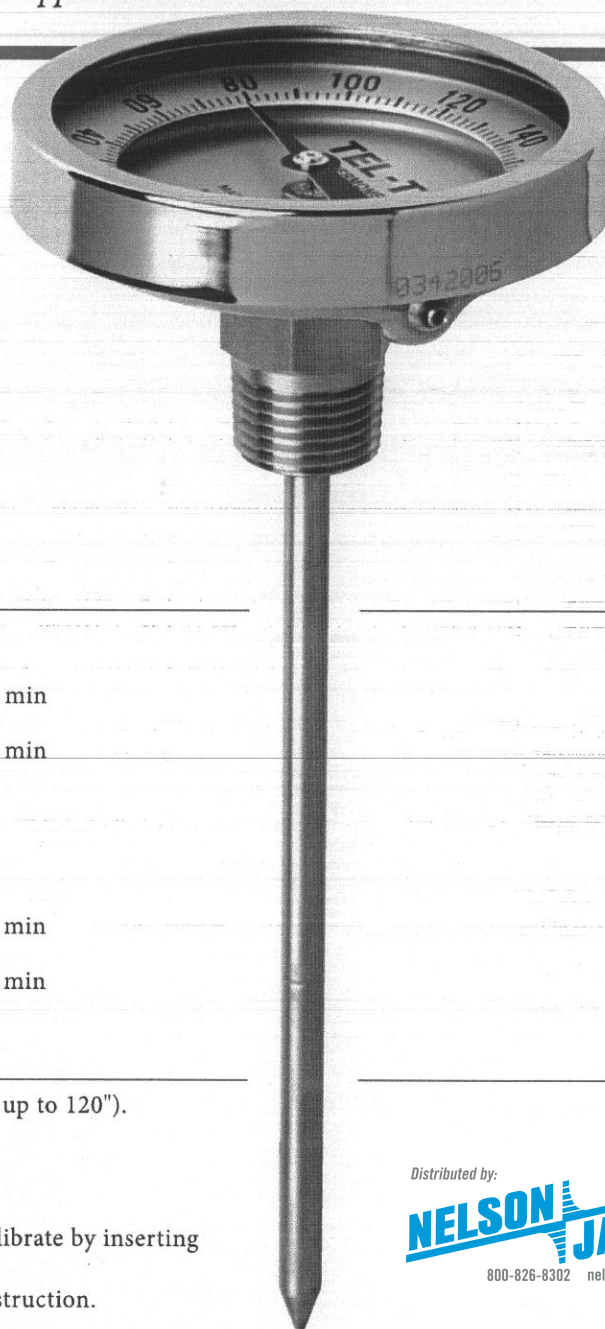
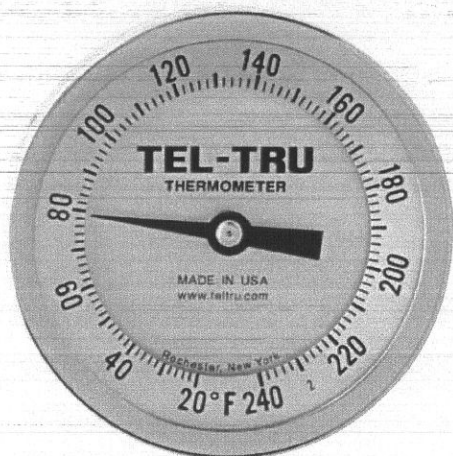


3", 4" and 5" Back Connected Industrial Thermometers

A rugged 90° back angle, rear threaded connection design. Commonly used in industrial, pulp and paper, food and beverage processing, HVAC, and OEM applications.



► MODEL CODES:

GT-300	3" diameter head
GT-300R	3" diameter head with calibration feature
MX-325R	3" diameter head with calibration feature and min or max temperature indicator
MM-325R	3" diameter head with calibration feature and min and max temperature indicator
GT-400	4" diameter head
GT-400R	4" diameter head with calibration feature
GT-500	5" diameter head
GT-500R	5" diameter head with calibration feature
MX-525R	5" diameter head with calibration feature and min or max temperature indicator
MM-525R	5" diameter head with calibration feature and min and max temperature indicator

► SPECIFICATIONS:

Stem Lengths:	2½", 4", 6", 9", 12", 15", 18" and 24" (available up to 120").
Stem Diameter:	.250" standard up to 42" stem. .375" standard over 42" stem.
Connection:	1/2" NPT.
External Reset:	Models with calibration feature are easy to calibrate by inserting 1/16" Allen wrench into reset opening.
Construction:	304 stainless steel external parts. Welded construction. Corrosion resistant to most chemicals.
Hermetic seal:	Per ASME B40.3 dustproof and leakproof.
Dial:	True Anti-Parallax dial, easy-to-read from any angle, minimizes reading errors. Anodized aluminum with large black numbers and graduations.
Lens:	Glass.
Bimetal Coil:	Helix coil is silicone coated on ranges below 500°F for vibration dampening and to maximize heat transfer and response time.
Accuracy:	±1% full span per ASME B40.3 Grade A. When using maximum or minimum temperature indicator, accurate to within 1½% full span.
Over Temperature Limits:	Up to 250°F 100%; 250°F to 550°F, 50%; 550°F to 1000°F, continuous use up to 800°F, intermittent use over 800°F.

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Tel-Tru Manufacturing Company

Temperature + Pressure

Since
1916

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We manufacture thermometers - but we sell service, reliability, product quality and performance.

► QUALITY AND PERFORMANCE FEATURES:

★ CASE AND BEZEL

- 304 stainless steel standard
- 316 stainless steel optional
- All external parts corrosion resistant to most chemicals
- Parts designed for maximum strength to meet requirements of heavy duty industrial applications
- Manufactured with precision tooling on modern OSHA approved stamping equipment
- Statistical Process Control QA methods used to assure component quality and process consistency
- Polished finish identifies Tel-Tru quality
- Cases may be silicone filled for additional dampening of extreme vibration, or to assure consistent performance in low process temperature/high environmental humidity applications

★ LENS

- Extra heavy duty instrument glass standard
- Shatterproof glass, tempered glass, and plastics optional

★ POINTER

- Black painted aluminum
- Balanced and precisely assembled to bimetal coil stem
- Direct transfer of coil movement to temperature displayed on dial

★ DATE STAMPING

- Available for QA tracking of industrial thermometers

★ HERMETIC SEAL

- Case/Bezel assembly is a precision interference fit
- Silicone gasket provides dustproof and leakproof seal
- Welded construction-Unique 360° TIG weld joins case, stem and threaded connection
- Testing conforms with ASME B40.3 procedures

★ THREADED CONNECTION

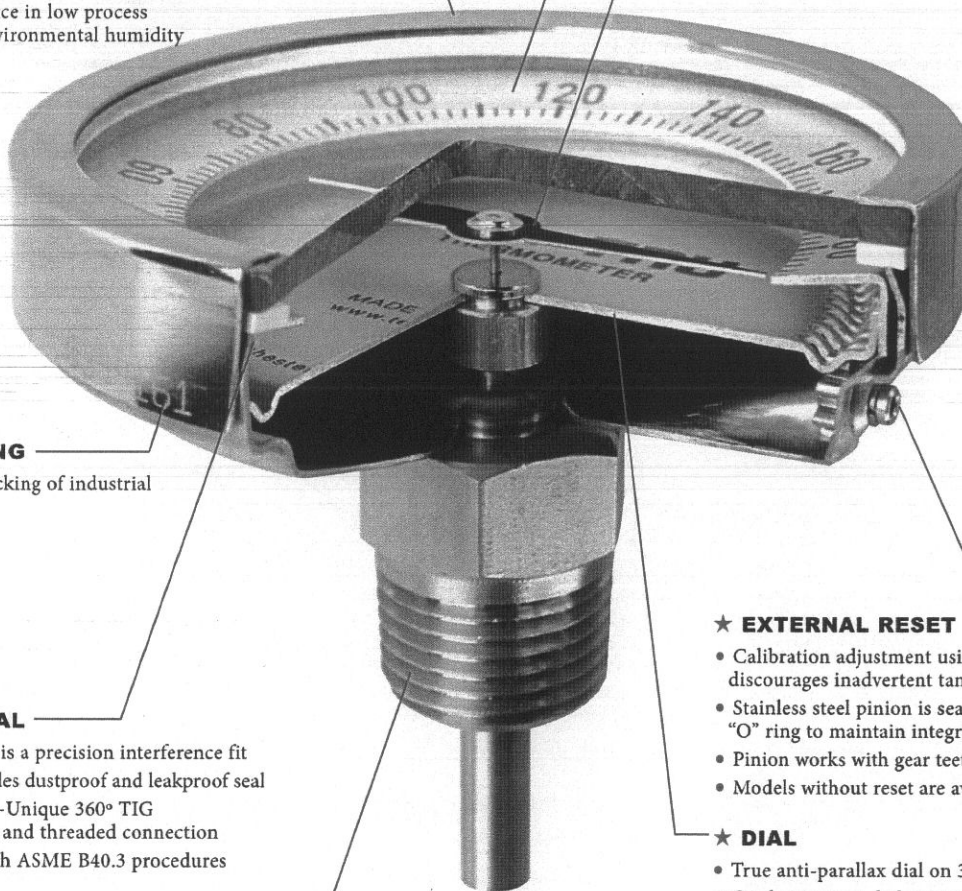
- 304 stainless steel standard
- 316 stainless steel optional
- Precision manufactured on Tel-Tru CNC machines
- Statistical Process Control QA methods used to assure component quality and process consistency

★ EXTERNAL RESET

- Calibration adjustment using an Allen wrench discourages inadvertent tampering
- Stainless steel pinion is sealed with a silicone "O" ring to maintain integrity of hermetic seal
- Pinion works with gear teeth cut and formed in dial
- Models without reset are available

★ DIAL

- True anti-parallax dial on 3", 4" 5" models
- Graduations on dial ring are on the same plane as the pointer tip minimizing reading error
- Concave design of dial ring enhances readability
- White appearing .032" anodized aluminum
- Graduations for each temperature range are calculated to match deflection data of bimetallic material
- Large easy to read black numerals and graduations are printed on precision pad printing equipment in our factory





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★ BIMETAL COIL

- Super sensitive bimetallic helix coil
- Fabricated to tight tolerances
- Heat treated for stress relief
- Silicone coated to minimize pointer vibration and maximize heat transfer and response time
- Angular deflection of each coil is tested for perfect match with dial graduation layouts in precision calibration baths designed and built by Tel-Tru with accuracy to $\pm 1/100^\circ\text{F}$

★ ACCURACY

- Per ASME B40.3 Grade A $\pm 1\%$ full span is guaranteed
- Calibration is to standards traceable to National Institute of Standards and Testing (NIST)
- Tel-Tru methods:
 - * Most careful and precise in the industry
 - * Produces typical accuracy better than ASME B40.3 Grade AA ($1\% - 1/2\% - 1\%$) full span

★ BIMETAL BUSHING

- Pressed into groove on stem
- Centers coil in stem
- 302 stainless steel stem wire goes through center of bushing connecting bimetal element to pointer, minimizes coil touching tube wall
- Centering bearings are used at regular intervals on long stem thermometers

★ TEMPERATURE RANGES

- 20 Standard Fahrenheit ranges from -100° to 1000°
- 20 Standard Celsius ranges from -75° to 550°
- 13 Standard Dual scale ranges
- Availability of over 120 ranges developed, may vary by dial size

★ OVER TEMPERATURE LIMITS

- Up to 250°F 100%
- 250°F to 550°F 50%
- 550°F to 1000°F 800°F for continuous use, intermittent use over 800°F

★ QUALITY SYSTEM

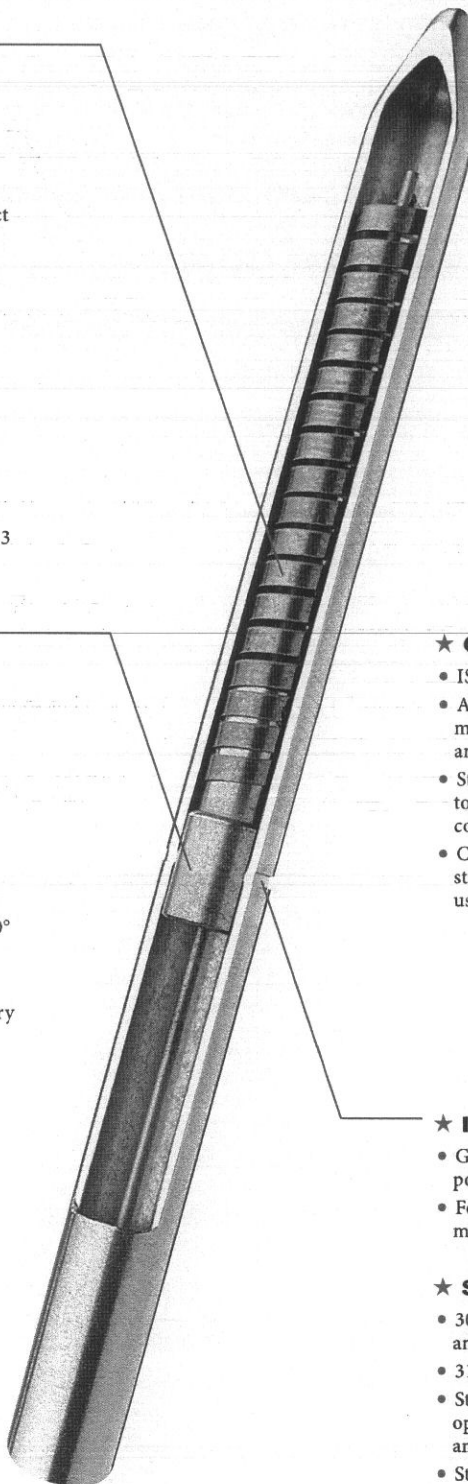
- ISO 9001:2008 certified
- Assures that all materials, methods and processes meet Tel-Tru's highest standards for form, fit, and function
- Statistical Process Control QA methods used to assure component quality and process consistency
- Calibration lab for NIST traceable verification of all standard thermometers and measuring instruments used in manufacturing process

★ IMMERSION:

- Groove around stem shows minimum immersion point on each thermometer
- For most accurate reading sensitive portion of stem must be completely immersed

★ STEM

- 304 Stainless steel tubing is welded/drawn and fabricated to exacting tolerances
- 316 stainless steel optional
- Standard stem diameter is .250" (6.35mm) - options include .375" (9.52mm), .236" (6mm) and .315" (8mm)
- Stem lengths available from 2 1/4" to 120"
- Tip is welded and finished for hermetic seal and unique look





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STANDARD RANGES:

Fahrenheit	°/Div.	Celsius	°/Div.	Dual Fahrenheit	Celsius
-100/100°	2°	-75/175°	5°	-100/100	-75/40
-50/120°	2°	-70/70°	1°	-40/160	-40/70
-40/160°	2°	-50/100°	1°	-0/140	-18/60
0/140°	1°	-50/25°	1°	0/180	-18/82
0/180°	2°	-50/50°	1°	0/220	-10/100
0/200°	2°	-40/70°	1°	0/250	-20/120
0/220°	2°	-20/120°	1°	20/240	-10/110
0/250°	2°	-10/110°	1°	25/125	-5/50
0/300°	5°	0/50°	1/2°	50/300	10/150
0/500°	10°	0/60°	1°	50/400	0/200
20/240°	2°	0/80°	1/2°	50/500	10/260
25/125°	1°	0/100°	1°	150/750	50/400
50/250°	2°	0/150°	1°	* 200/1000	* 100/550
50/300°	2°	0/200°	2°		
50/400°	5°	0/250°	2°		
50/500°	5°	0/300°	5°		
50/550°	5°	0/400°	5°		
100/800°	10°	0/450°	5°		
150/750°	10°	100/400°	5°		
* 200/1000°	10°	* 100/550°	5°		

(Additional Ranges Available – Consult factory)

* Thermometers with temperature ranges 200/1000°F and 100/550°C are NOT RECOMMENDED FOR CONTINUOUS USE ABOVE 800°F/425°C (FOR INTERMITTENT USE ONLY).

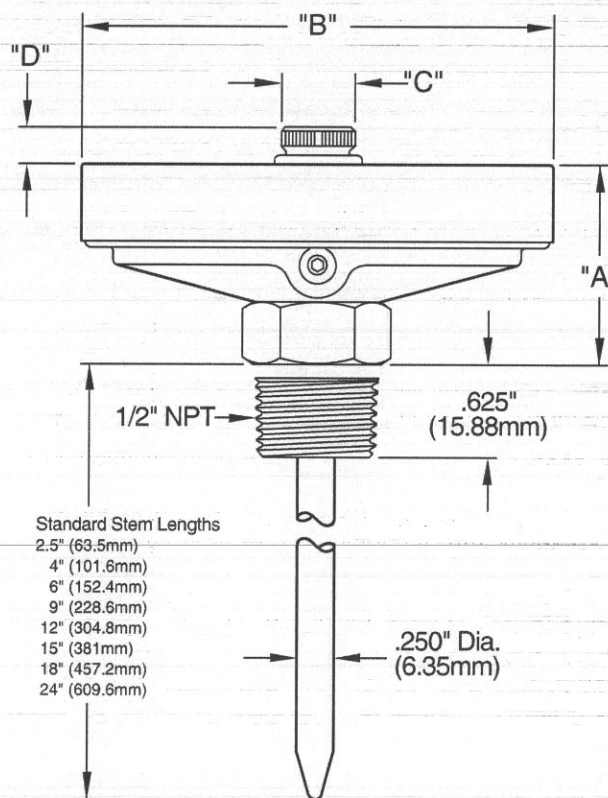
OPTIONS:

- Union connection or other connection types and sizes.
- Silicone filled.
- Other lenses are acrylic, polycarbonate, shatterproof glass or tempered glass (except MX and MM models).
- Other stem diameters .236" (6mm), .315" (8mm), .375" (9.5mm).
- 316SS wetted parts.
- Other configuration combinations available upon request.
- Some ranges NSF* certified.

Estimated Shipping Weights

MODEL	DRY	SILICONE FILLED
GT-300 and GT-300R	11 oz.	14 oz.
GT-400 and GT-400R	1 lb.	1 lb. 6 oz.
GT-500 and GT-500R	1 lb. 4 oz.	1 lb. 14 oz.
MX-325R and MM-325R	11 oz.	N/A
MX-525R and MM-525R	1 lb. 4 oz.	N/A

GT-300, GT-300R, GT-400, GT-400R, GT-500, GT-500R, MX-325R, MM-325R, MX-525R, MM-525R



MODEL	"A"	"B"	"C"	"D"
GT-300, GT-300R	1.375" (34.93mm)	3.187" (80.95mm)	N/A	N/A
GT-400, GT-400R	1.375" (34.93mm)	4.115" (104.50mm)	N/A	N/A
GT-500, GT-500R, UT500	1.718" (43.63mm)	5.040" (128.02mm)	N/A	N/A
MX-325R	1.375" (34.93mm)	3.187" (80.95mm)	.500" (12.70mm)	.275" (6.99mm)
MM-325R	1.375" (34.93mm)	3.187" (80.95mm)	.625" (15.88mm)	.438" (11.12mm)
MX-525R	1.718" (43.63mm)	5.040" (128.02mm)	.500" (12.70mm)	.275" (6.99mm)
MM-525R	1.718" (43.63mm)	5.040" (128.02mm)	.625" (15.88mm)	.438" (11.12mm)

IMPORTANT NOTES:

- 1) Thermowells are recommended for pressure, corrosive fluid or high velocity applications.
- 2) ASME B40.3— Bimetal thermometers manufactured by Tel-Tru and offered in this brochure are designed to meet or exceed this Standard issued by the American Society of Mechanical Engineers.