



BC3400

HOT MELT ADHESIVE

KEY FEATURES

- Strong bonds on a variety of substrates
- Fast set speeds
- Outstanding thermal stability and ultra-precise drops

DESCRIPTION

Ideal for end of line packaging, including case sealing and tray erecting, BC3400 is an all-purpose grade hot melt adhesive based on water-white technology. BC3400 is designed for ease of use, due to its fast set speeds to keep production lines moving and robust processing window to bond packages across case and carton sealing production lines. Further, this product possesses outstanding thermal stability, which aides in low maintenance, char-free operations for reduced downtime. BC3400 also provides tailored rheology to facilitate ultra-precise application and clean cutoff for streamlined production as well as low viscosity and excellent specific adhesion for improved bond performance.

PACKAGING

Available in mini-pastille form in 35 lb cartons and 1000 lb supersacks.

SHELF LIFE

Can be stored 730 days in a clean dry place, in its original package at an average temperature of 77°F or below. Storage temperature should not exceed 100°F.

COUNTRY OF MANUFACTURE

United States

HEALTH AND SAFETY PRECAUTIONS

The Safety Data Sheet should be consulted for proper handling, clean up and spill containment before use. Keep containers covered to minimize contamination.



TYPICAL PROPERTIES*

Description	Results
Thermoset Viscosity (Brookfield - ASTM D3236)	930 cP @ 350°F 1,310 cP @ 325°F 2,060 cP @ 300°F 3,140 cP @ 275°F
Softening Point (Ring and Ball Herzog - ASTM E28)	228°F
Suggested Running Temperature	325 - 350°F

This document supersedes all previously published literature.
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