

Represented by



## Product Specification Sheet

Illing Part#

3H3005RED

# 5 GALLON RED HDPE OPEN HEAD PAIL 90 MIL W/CWL & METAL HANDLE

Part #: 3H3005RED

Size:	5 Gallon
Color:	Red
Material:	HDPE
Style:	Open Head Pail
Additional Info:	Metal Bail
Case Pack:	144/each
Pallet Pack:	288/each



[www.illingpackaging.com](http://www.illingpackaging.com)


**Product Specifications Heavy Duty**
**e.HOFMANN**  
 PLASTICS

**TECHNICAL DATA**

Capacity under lid	19lt / 5gal
Lid	LR1920 - Tear Strip Optional Spout and/or Vent SLR3 - Snap on Lid
Wall Thickness	Pail PR1910 2.29mm 0.090in Lid LR1920 2.03mm 0.080in SLR3 1.93mm 0.076in

Handle	Plastic or Metal
--------	------------------

Weight (approx.) without bail	Pail PR1910	895g	31.57oz
	Lid LR1920	246g	8.67oz
	Lid LRF1920	248g	8.74oz
	Lid LVF1920	248g	8.74oz
	Lid SLR3	171g	6.03oz

Material	HDPE
Thermal range	-18°C (0°F) to 66°C (150°F)
Printing	Dry Offset - Up to 6 Colors, Heat Transfer Label, In Mold Labelling
Pail Color	Standard in White, other colors available.

**TOP LOADING RESISTANCE**

60kg (132lbs) at 23°C (73°F), 30 days, product temperature when filling pails and warehouse temperature will affect pail performance. Hofmann recommends testing prior to full production.

**OPENING & CLOSING**

TO OPEN: Remove tear strip, then lift cover.

TO CLOSE: Place lid on pail, press on with hands or use a rubber mallet.

**RECOMMENDATIONS**

Do not exceed pallet edges with pails. Grade A pallets should be used with boards that have tight spacing to ensure proper pail support. To improve stability, release air from pail when applying the lid. Stretch wrapping machine tension should be adjusted to ensure no deformation of the pail. Use slip-sheet to improve pails stability. Hofmann recommends testing prior to full production.

**APPROVALS**

Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

Handling conditions vary a lot from customer to customer. Tests are recommended throughout the process of denesting, filling, conveying palletization, warehousing, transportation and utilization by intermediaries and users. Specifications can change without notice. Please contact your Hofmann representative to confirm this data.

**PRODUCT CODE**

PAIL: PR1910  
LID: LR1920 or



DIMENSIONS	CM INCHES
Pail Height	37.42 14.34
Pail Height with Lid	37.08 14.60
Upper width with Lid	31.75 12.15
Lower Width	26.03 10.25

**PACKAGING OF EMPTY PAILS & LIDS**

- Warehousing of empty pails:  
144 per tray - 288 per pallet
- Warehousing of LR1920

